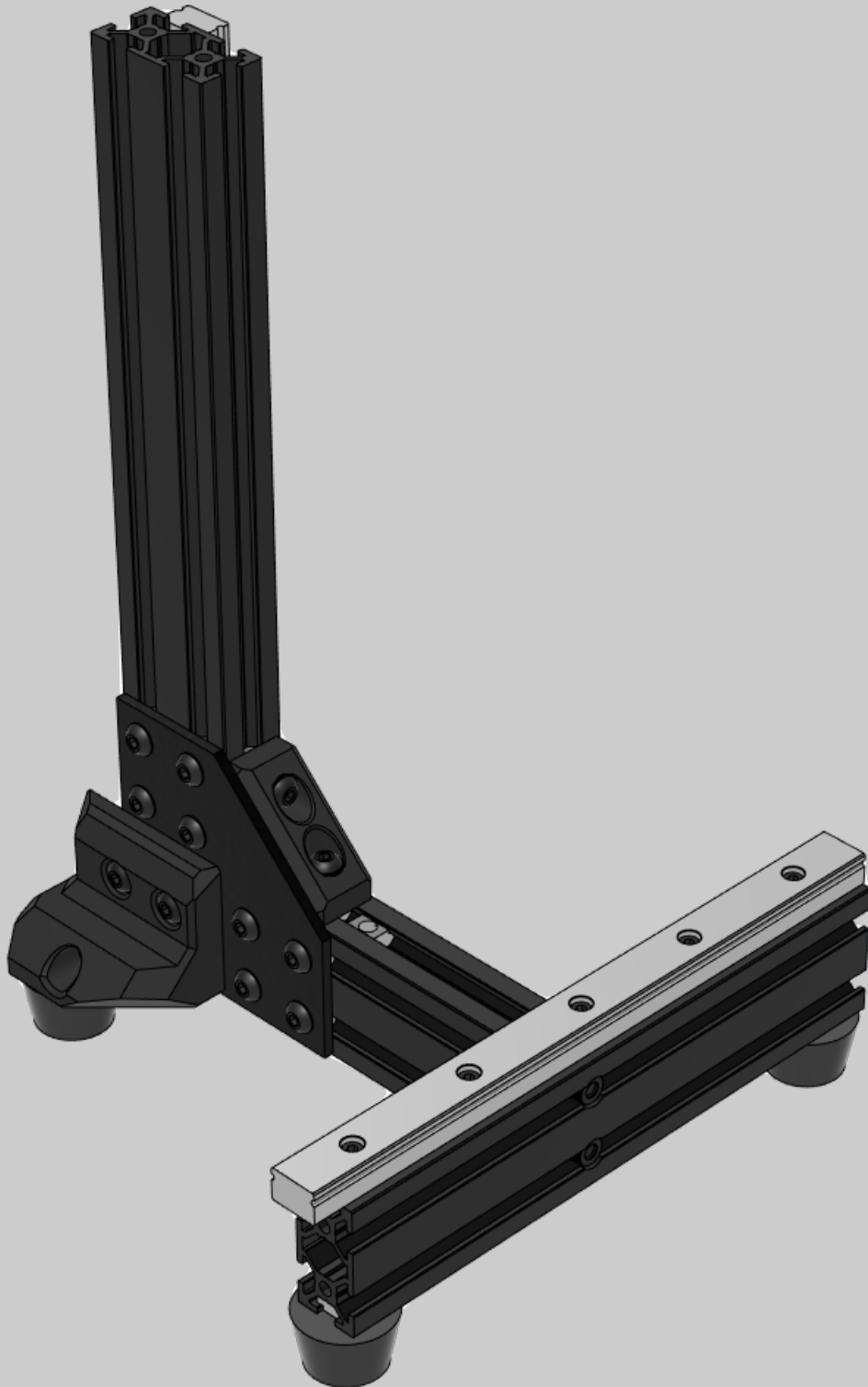
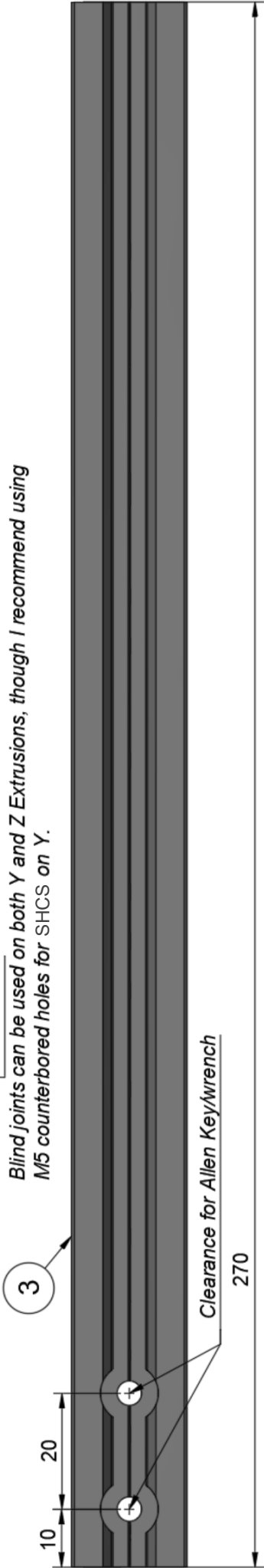
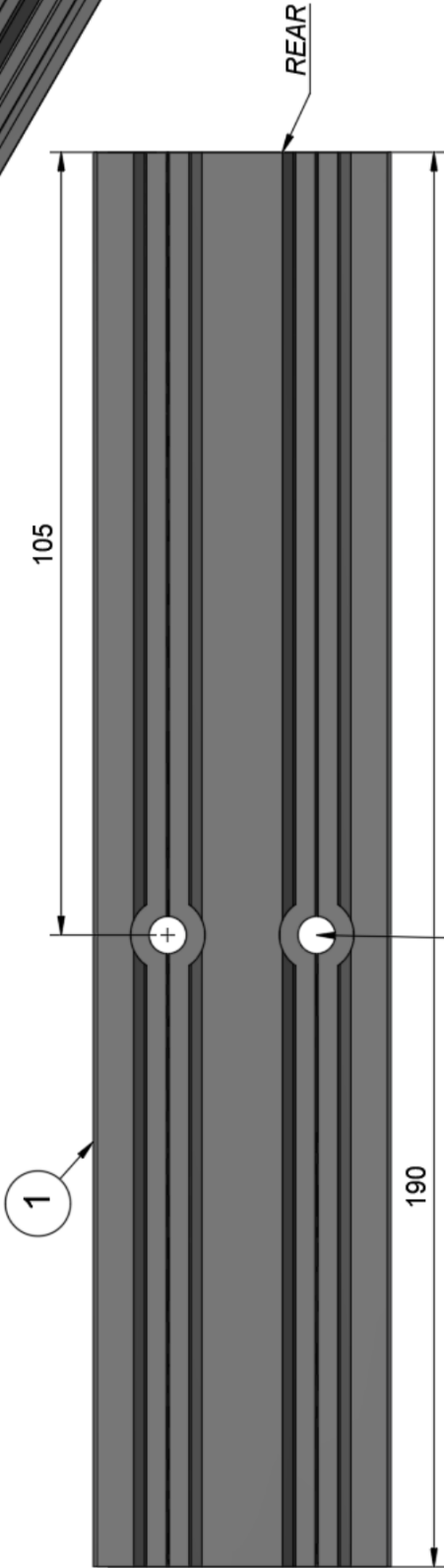
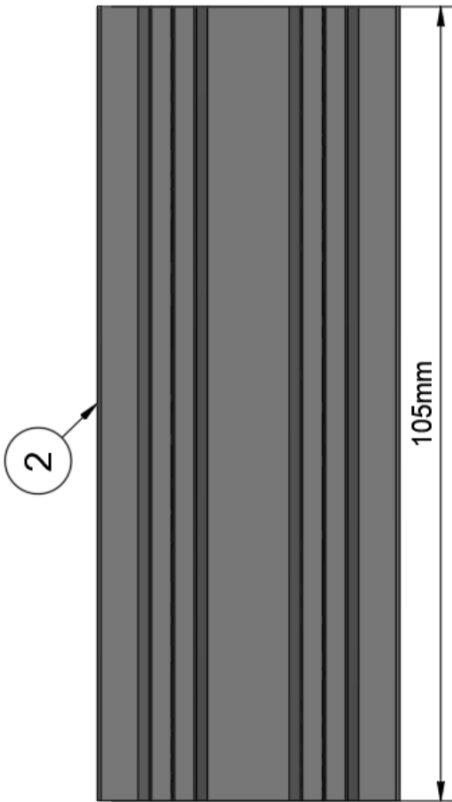
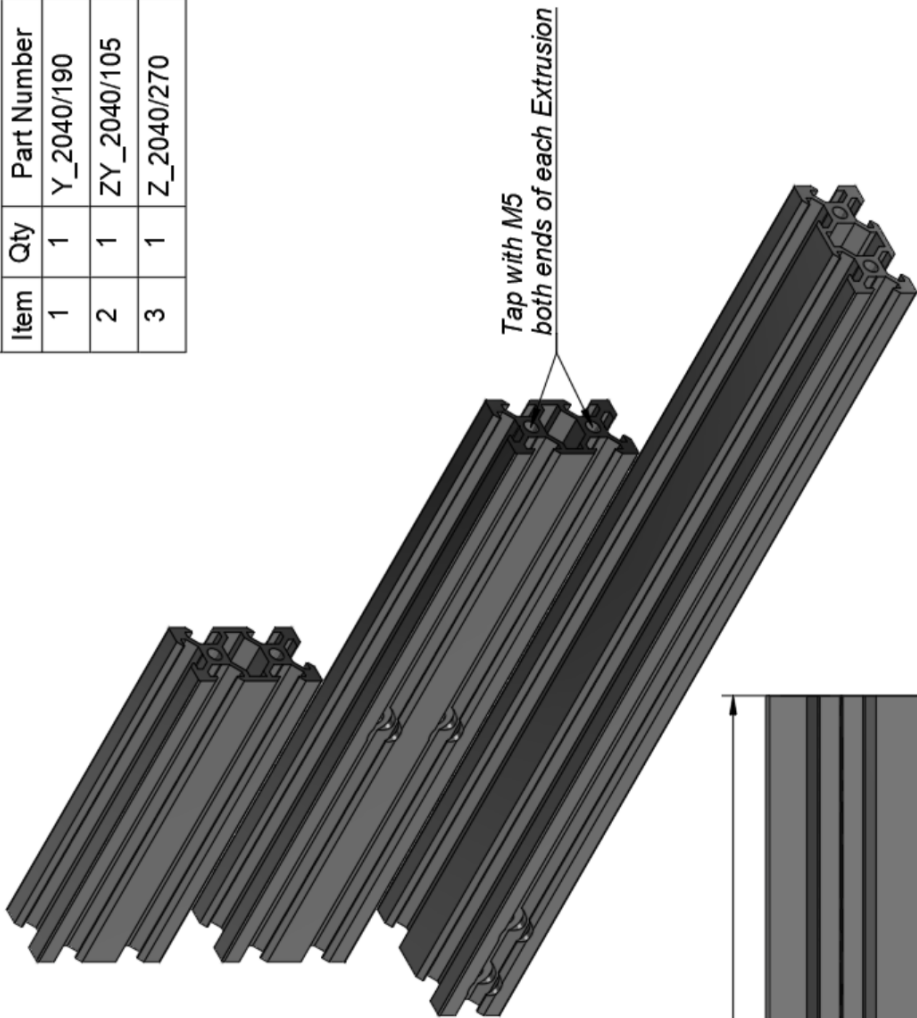


TICTAC 2.0

FRAME ASSEMBLY



Parts List		
Item	Qty	Part Number
1	1	Y_2040/190
2	1	ZY_2040/105
3	1	Z_2040/270



2

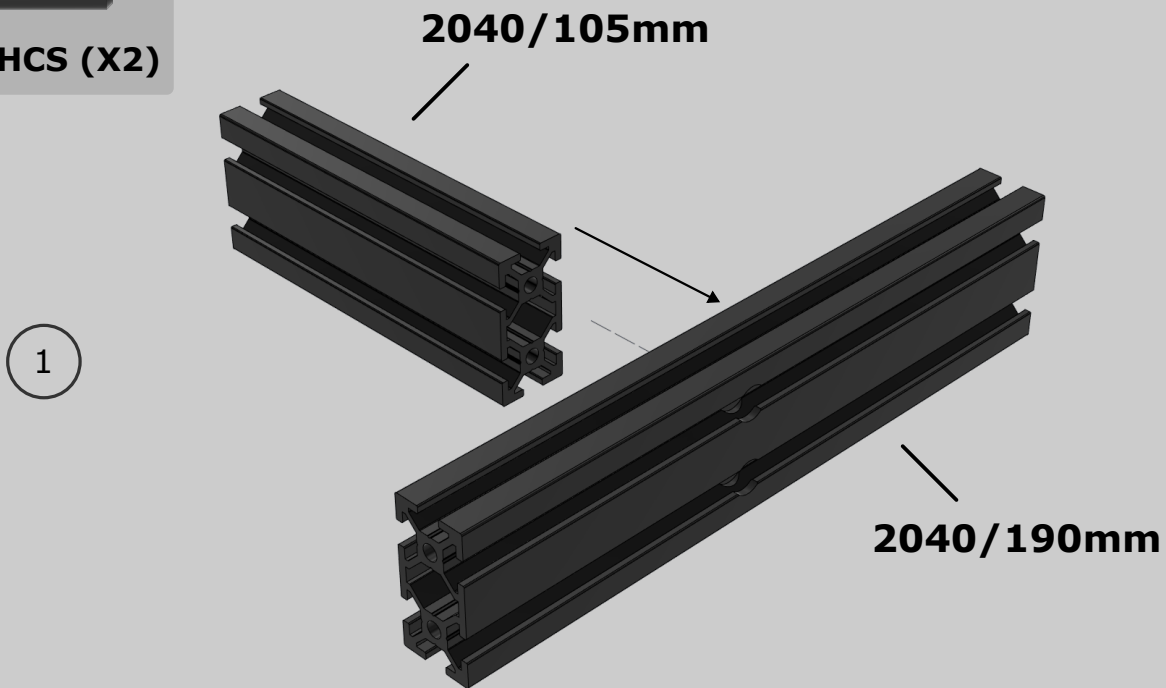
1:1



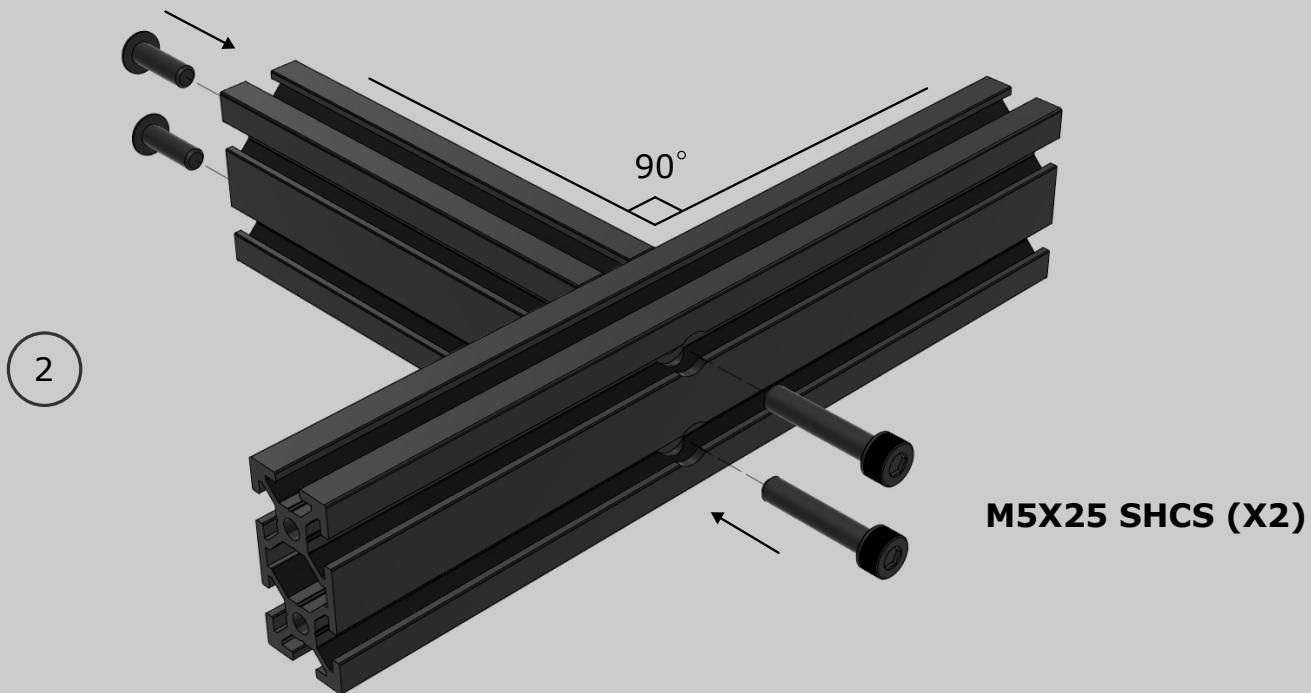
M5X16 BHCS (X2)



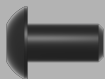
M5X25 SHCS (X2)



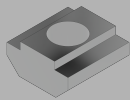
M5X16 BHCS (X2)



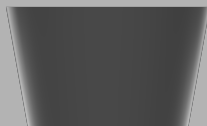
4



M5X10 BHCS (X2)



M5 SLIDE-IN T-NUT (X2)

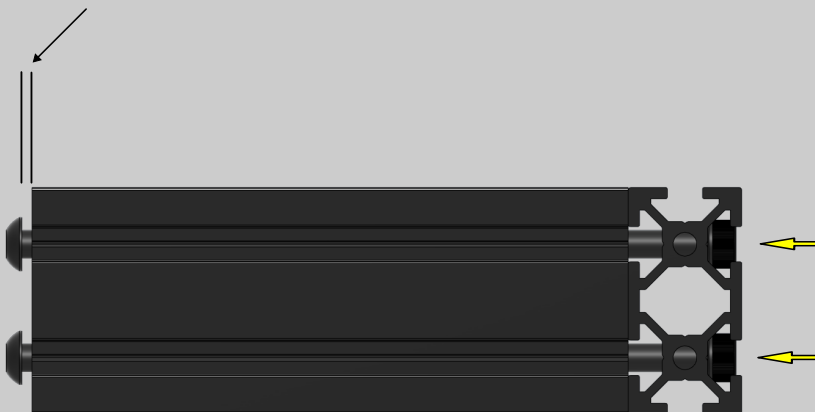


RUBBER FEET (2)

3

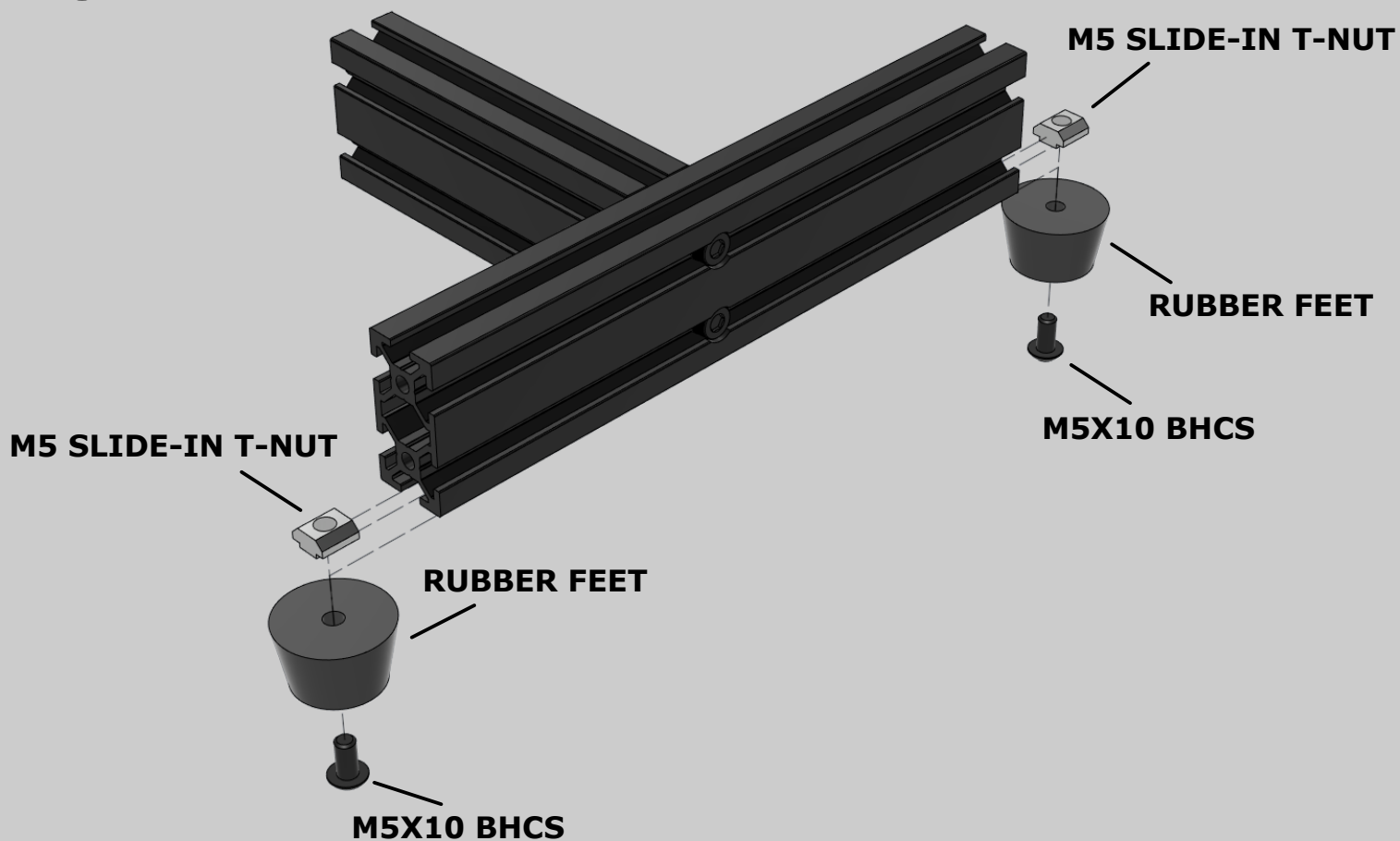
Fully tighten M5X25

ALLOW CLEARANCE FOR Z_2040/270 TO SLIDE IN

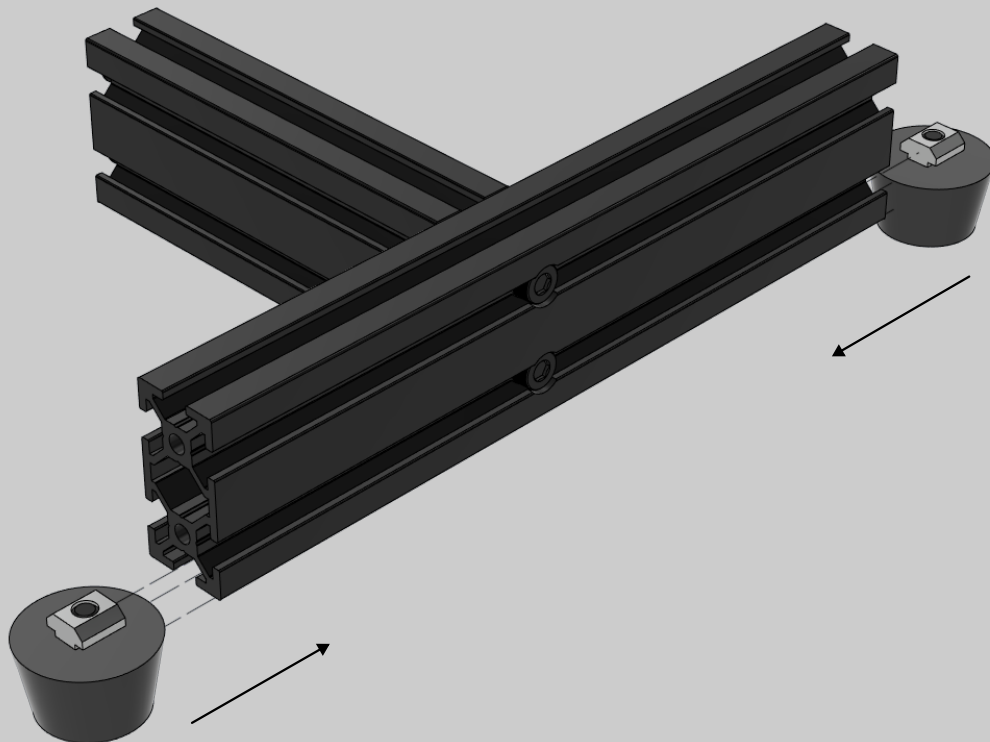


FRONT

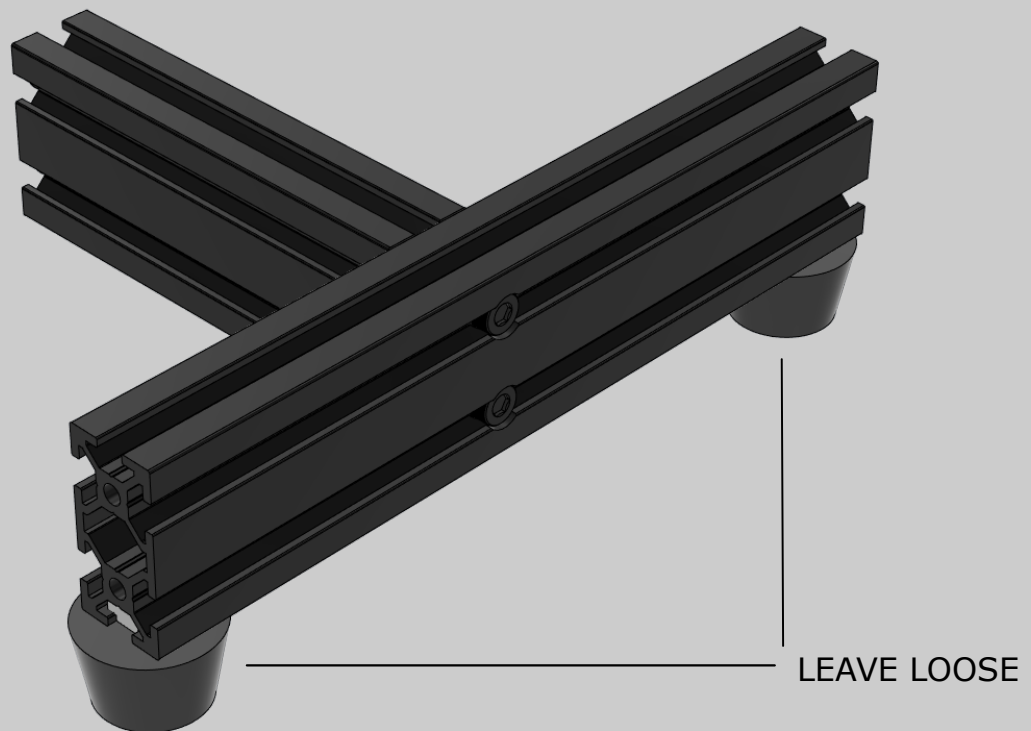
4



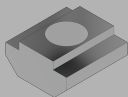
5



6

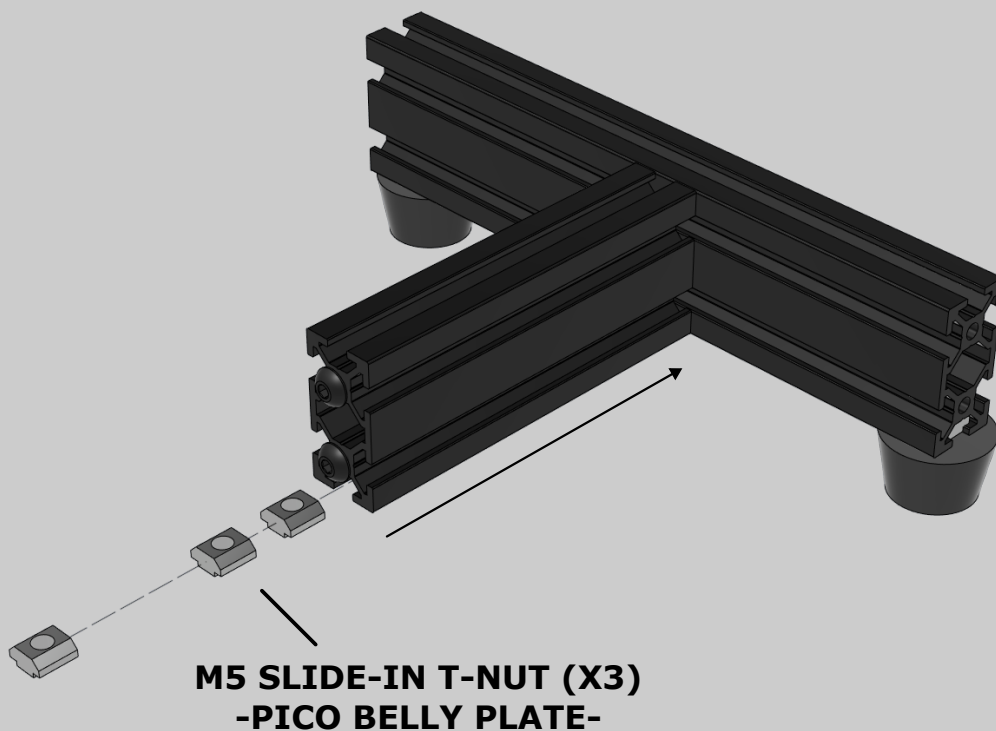


7



M5 SLIDE-IN T-NUT (X3)

7



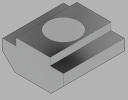
8



9

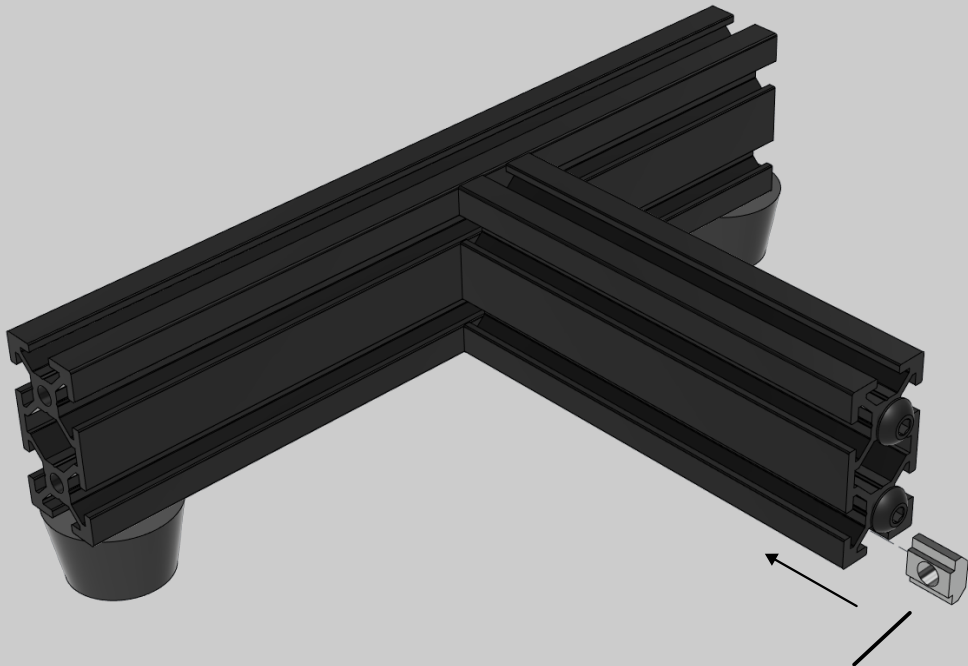
+

10



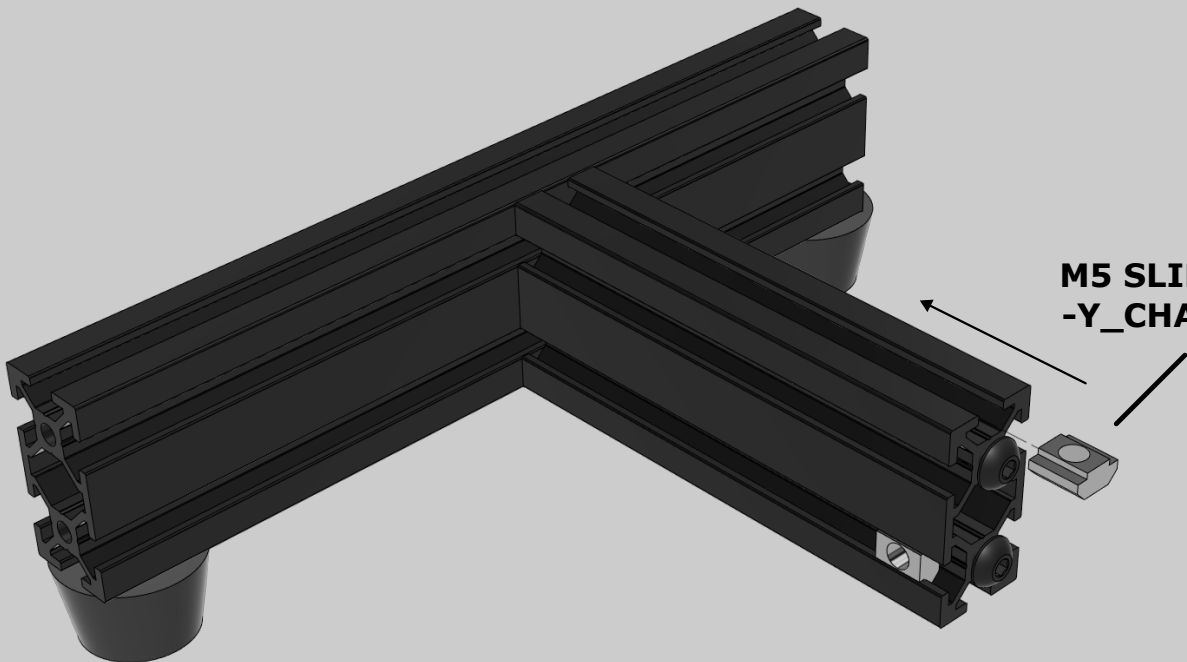
M5 SLIDE-IN T-NUT (X2)

9



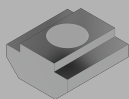
**M5 SLIDE-IN T-NUT
-FOR Z_DRIVE_MAIN-**

10



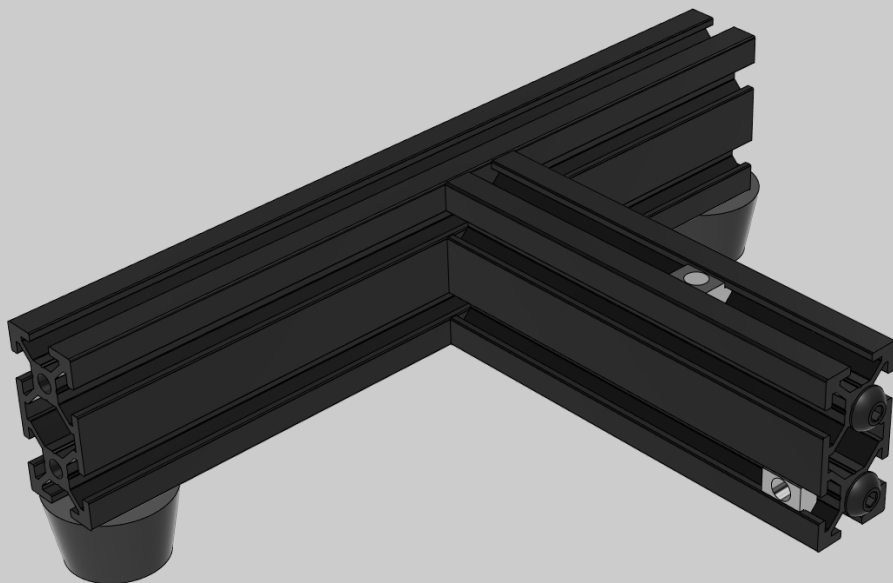
**M5 SLIDE-IN T-NUT
-Y_CHAIN_MOUNT-**

12

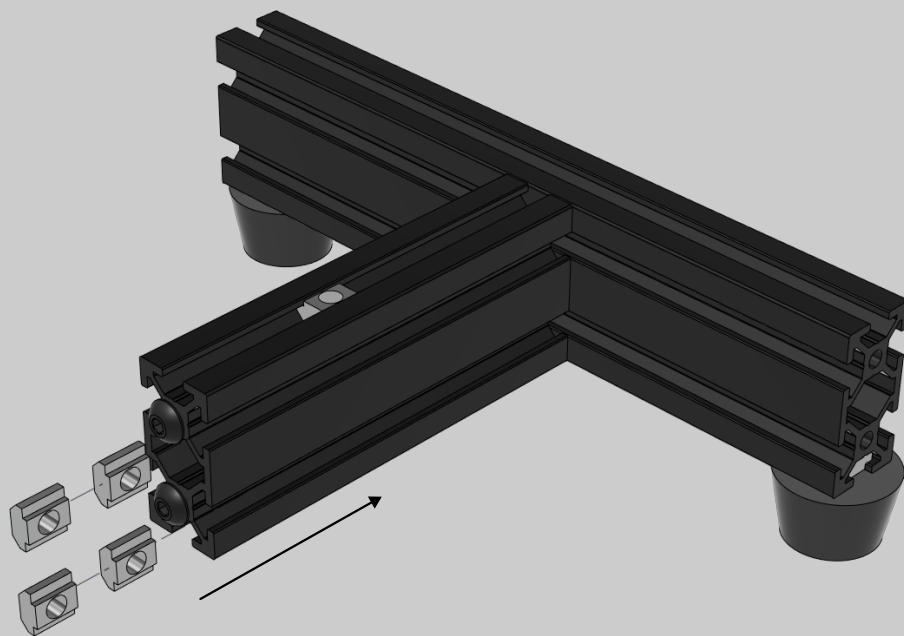


M5 SLIDE-IN T-NUT (X4)

11

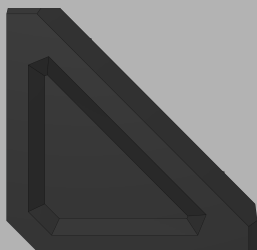


12



M5 SLIDE-IN T-NUT (X4)
-L CORNER PLATE-

14

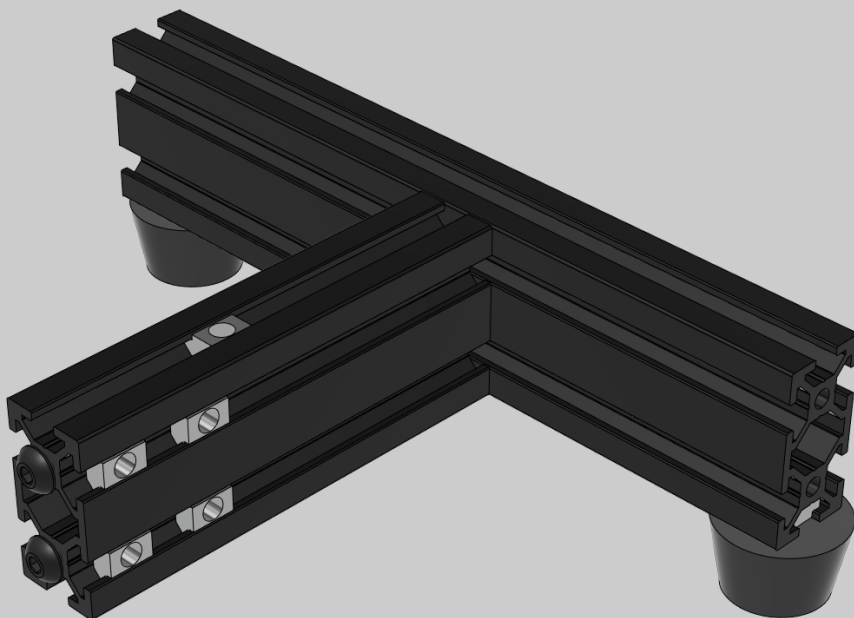


CORNER_BRACE



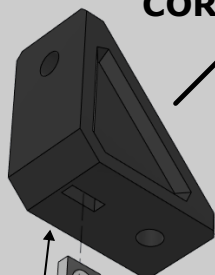
M5x7.9x2.6mm_SQ_NUT

13

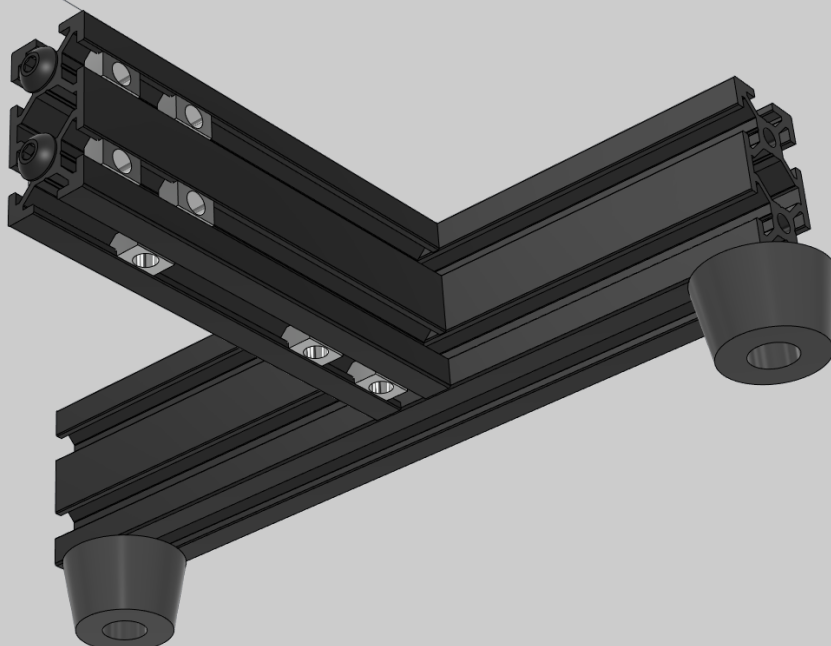


14

CORNER_BRACE



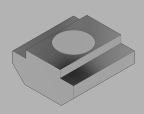
M5x7.9x2.6mm_SQ_NUT



15 + 16

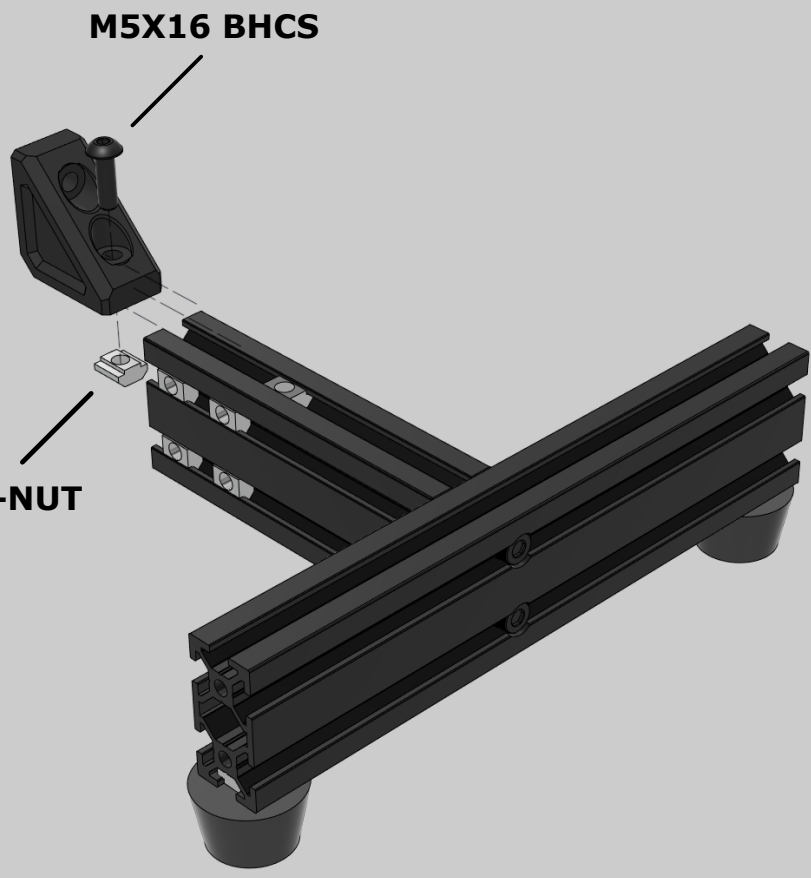


M5X16 BHCS (X2)



M5 SLIDE-IN T-NUT (X2)

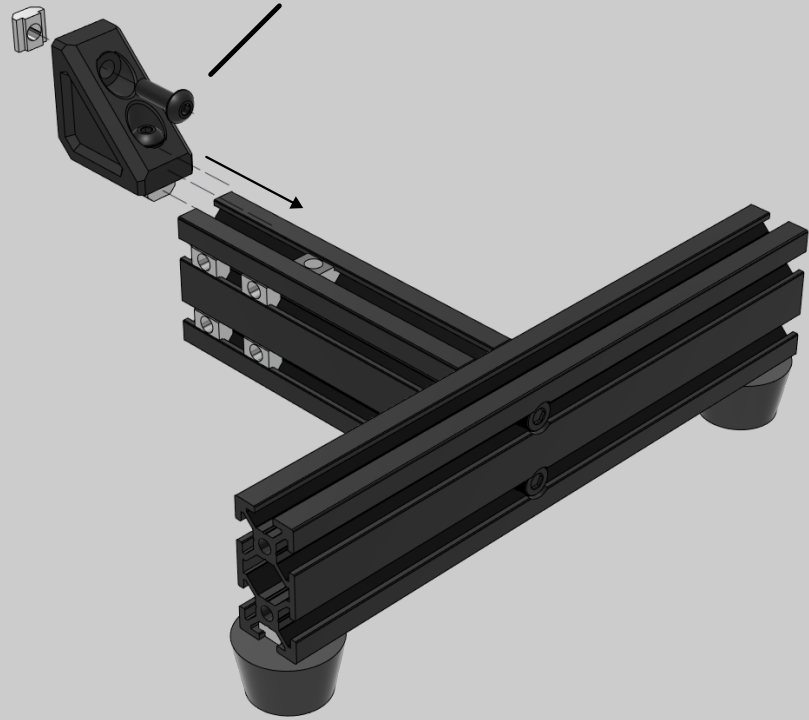
15



16

M5 SLIDE-IN T-NUT

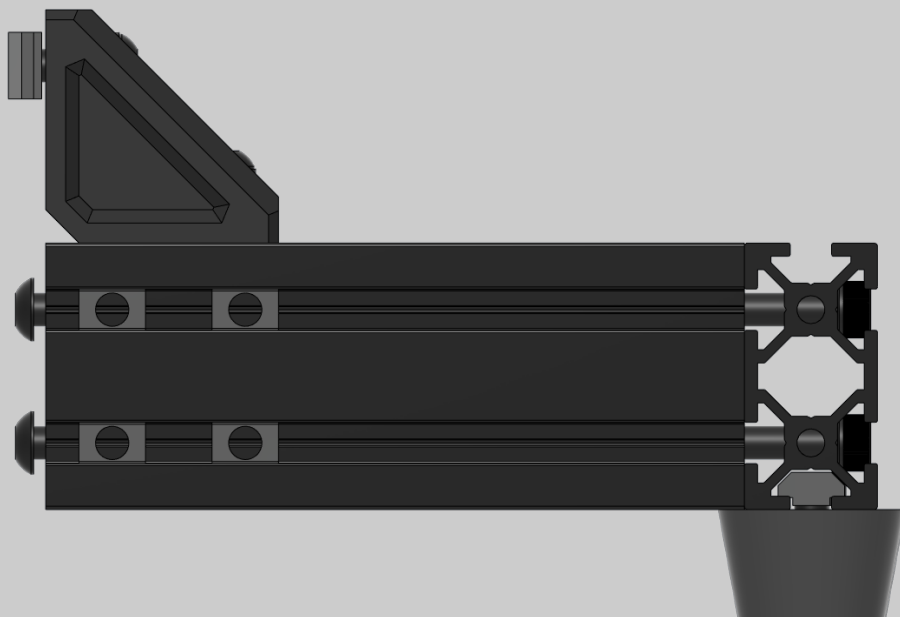
M5X16 BHCS



17

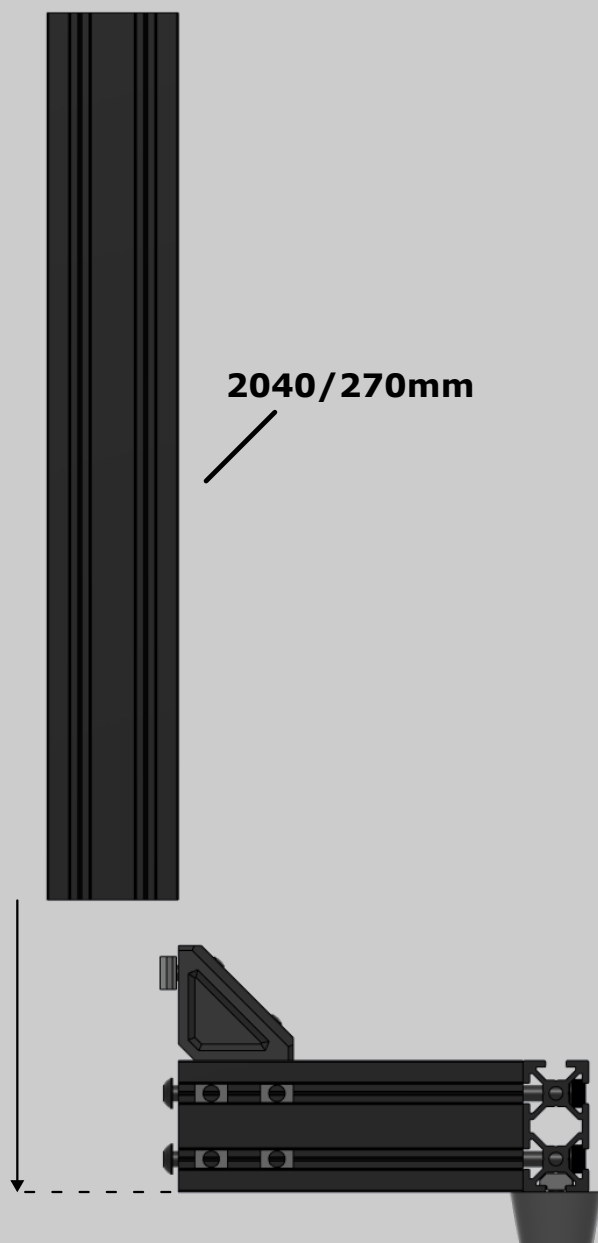


18



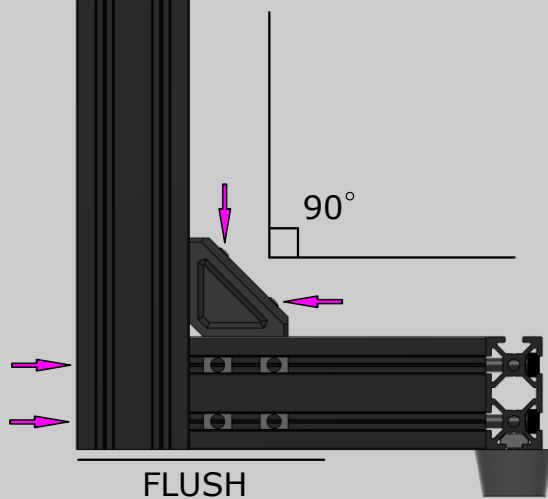
FRONT

19



20

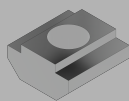
Fully tighten M5X16



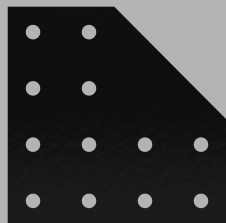
21



M5X8 BHCS (X8)

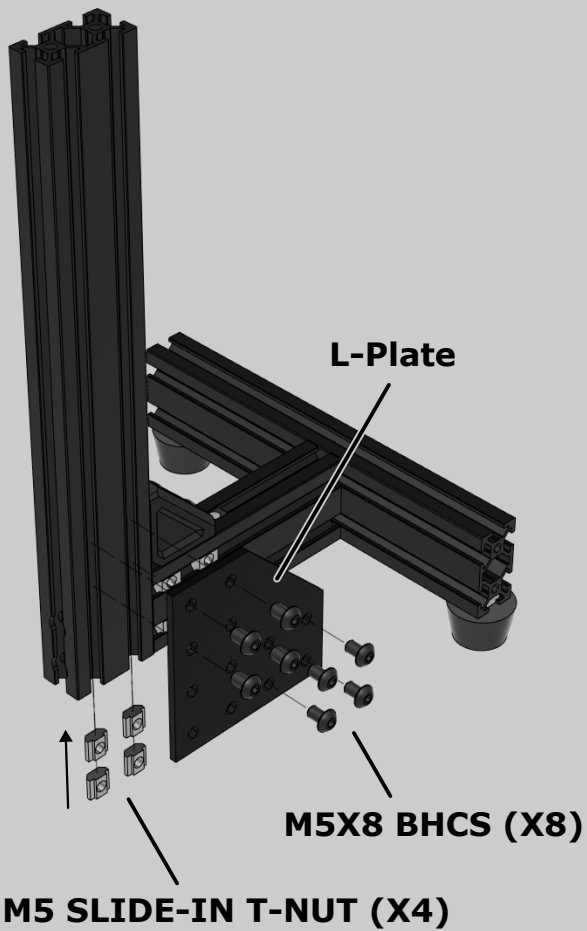


M5 SLIDE-IN T-NUT (X4)

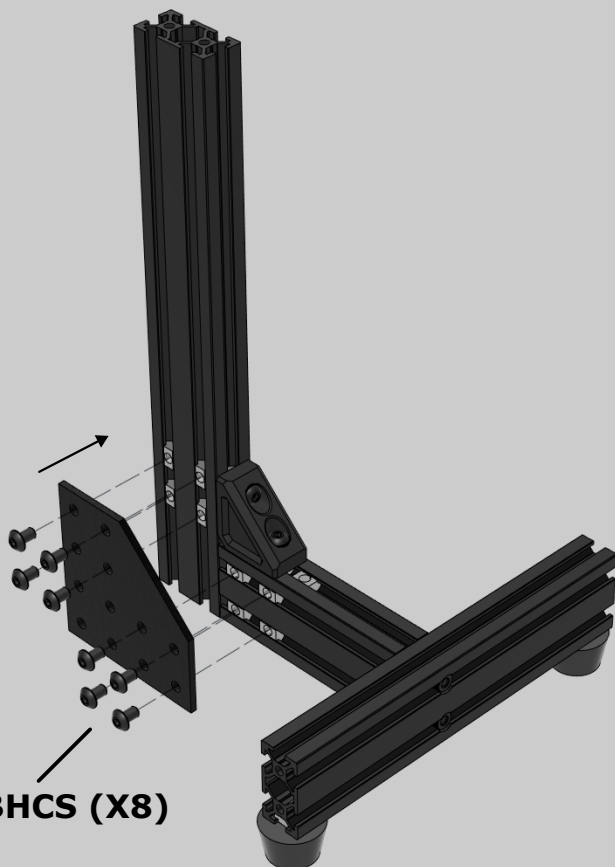


L-Plate

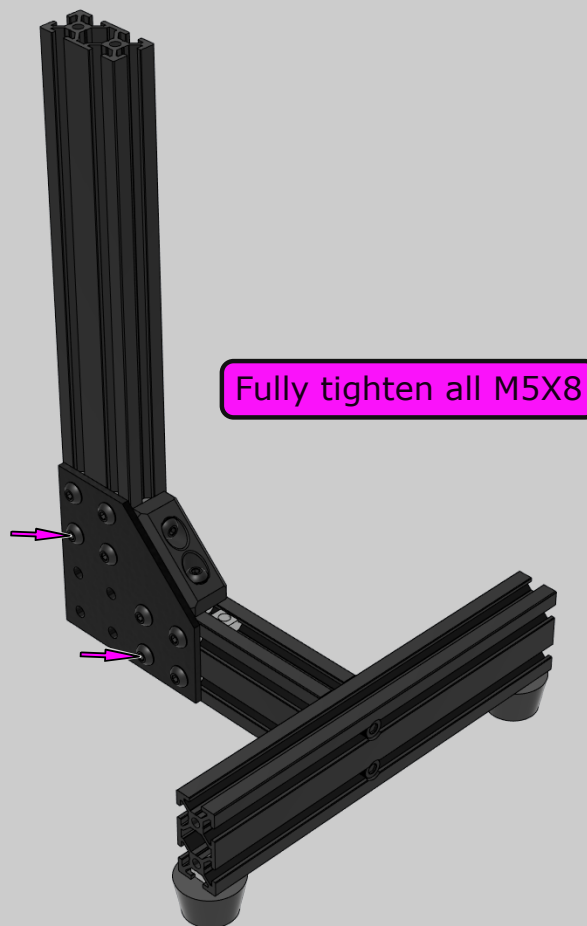
21



22



23



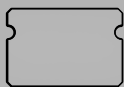
24



**M3X10 SHCS
(X5)**



**M3 T-NUTS
(X5)**

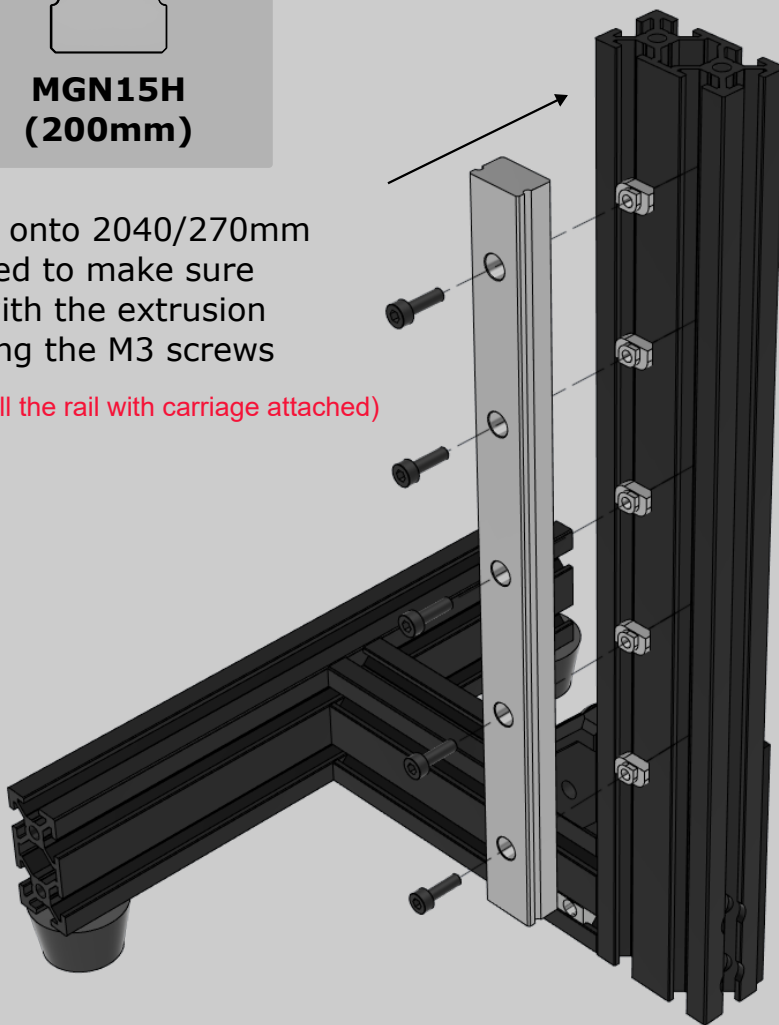


**MGN15H
(200mm)**

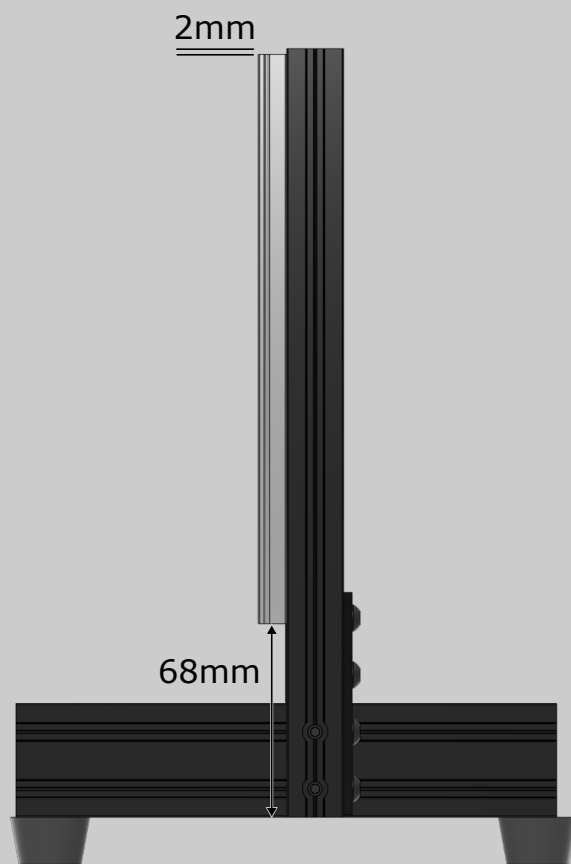
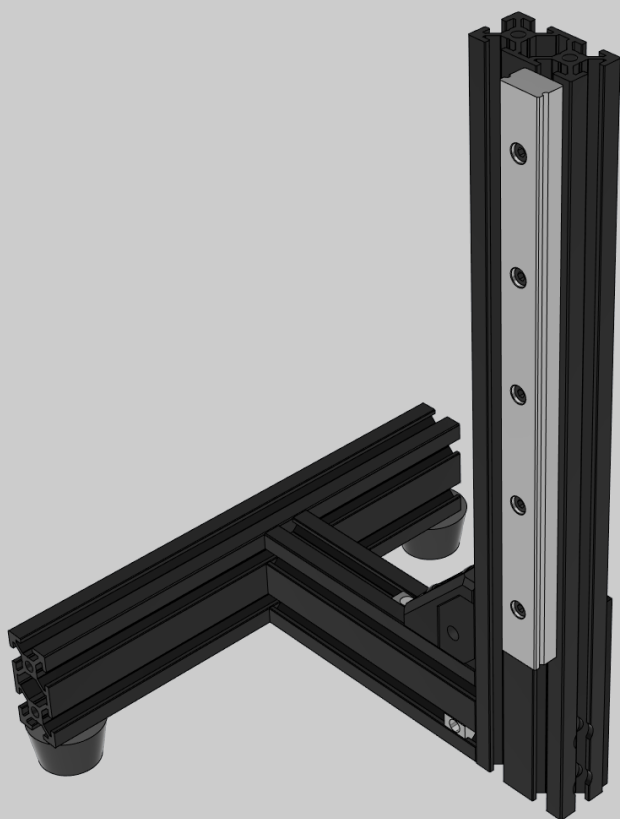
24

Install the Z Linear rail onto 2040/270mm
Use the Jigs provided to make sure
the rail is parallel with the extrusion
before fully tightening the M3 screws

(You may find it easier to install the rail with carriage attached)



25



RIGHT

26



M3X10 SHCS
(X5)



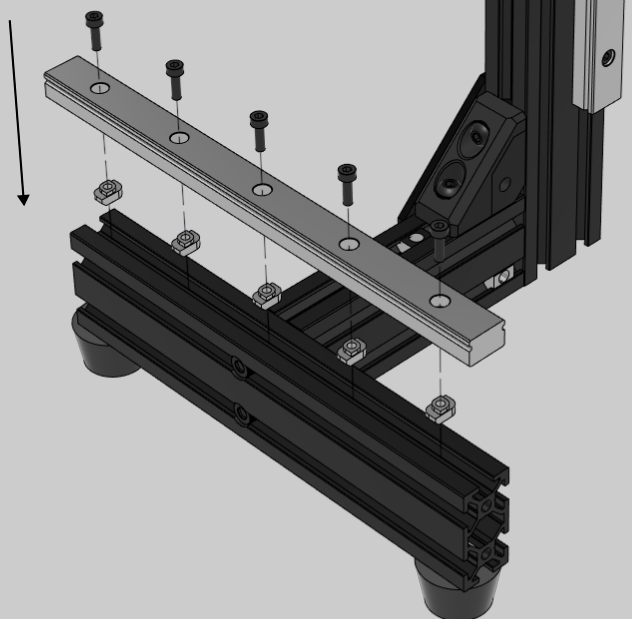
M3 T-NUTS
(X5)



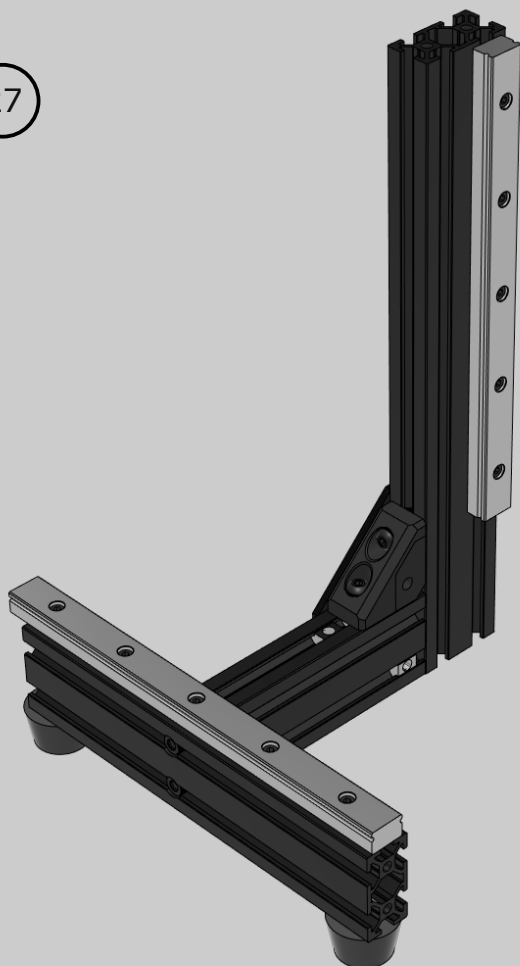
MGN15H
(200mm)

- 26 Install the Y Linear rail onto 2040/190mm
Use the Jigs provided to make sure
the rail is parallel with the extrusion
before fully tightening the M3 screws

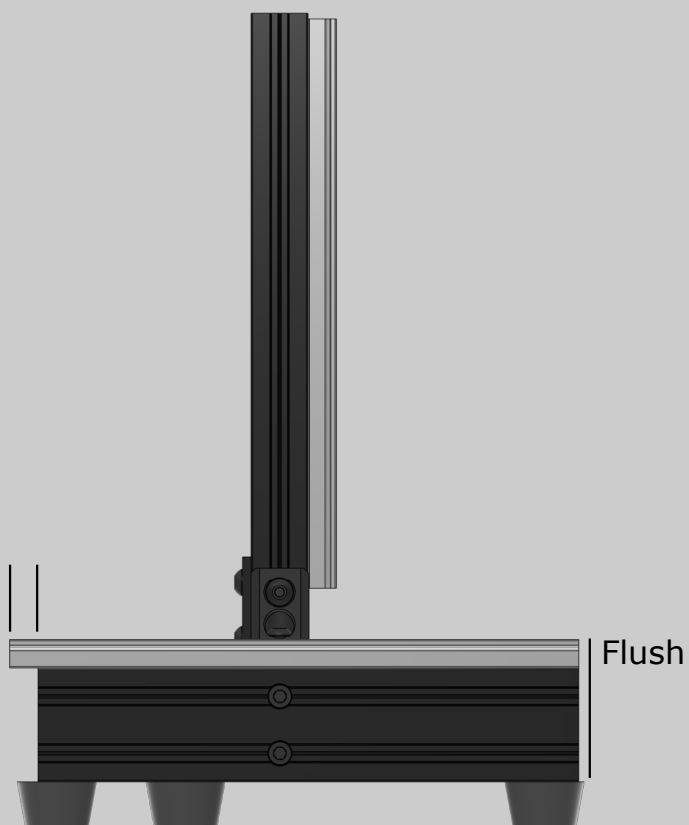
(You may find it easier to install the rail with carriage attached)



27



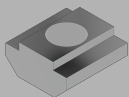
10mm



Flush

LEFT

28



M5 SLIDE-IN T-NUT (X4)

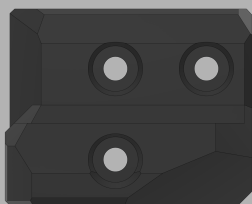
29



M5X16 BHCS (X3)



M5X25 SHCS

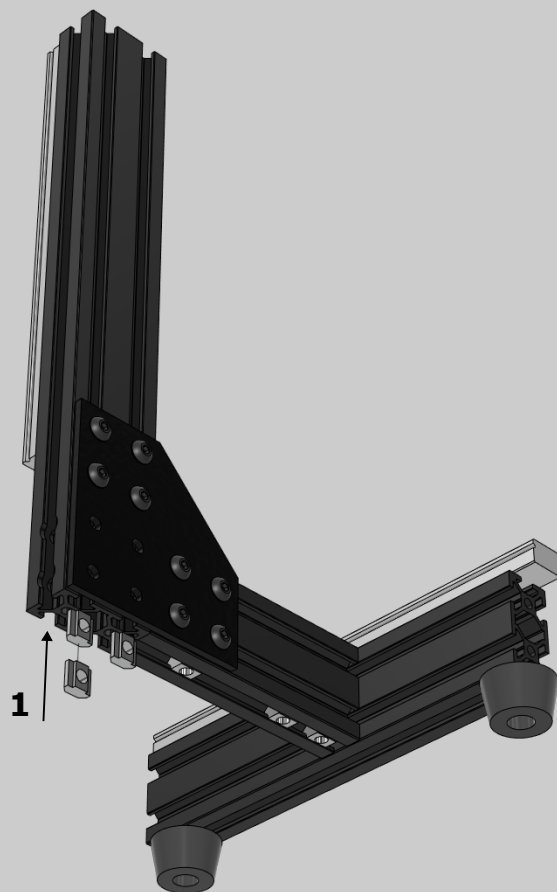


SIDE_LEG

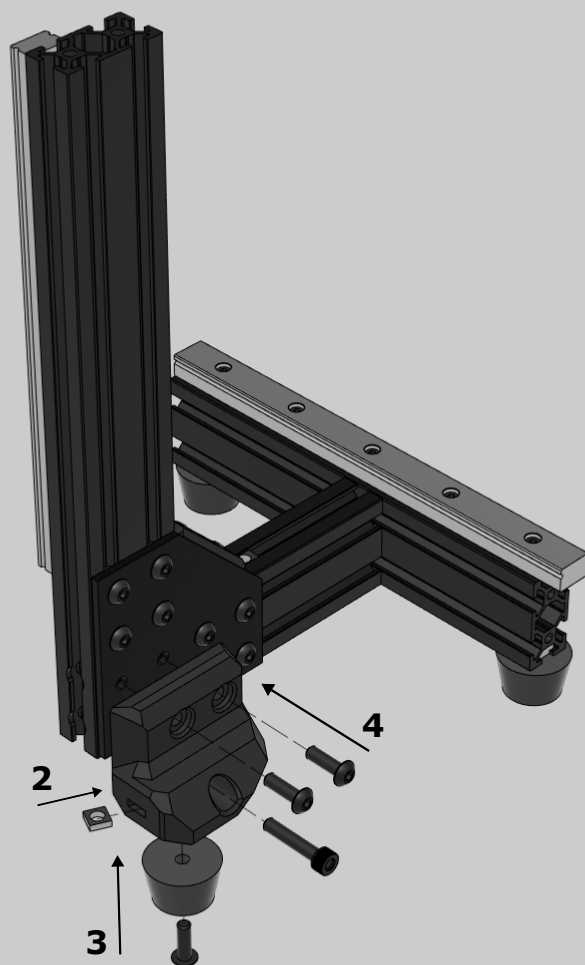


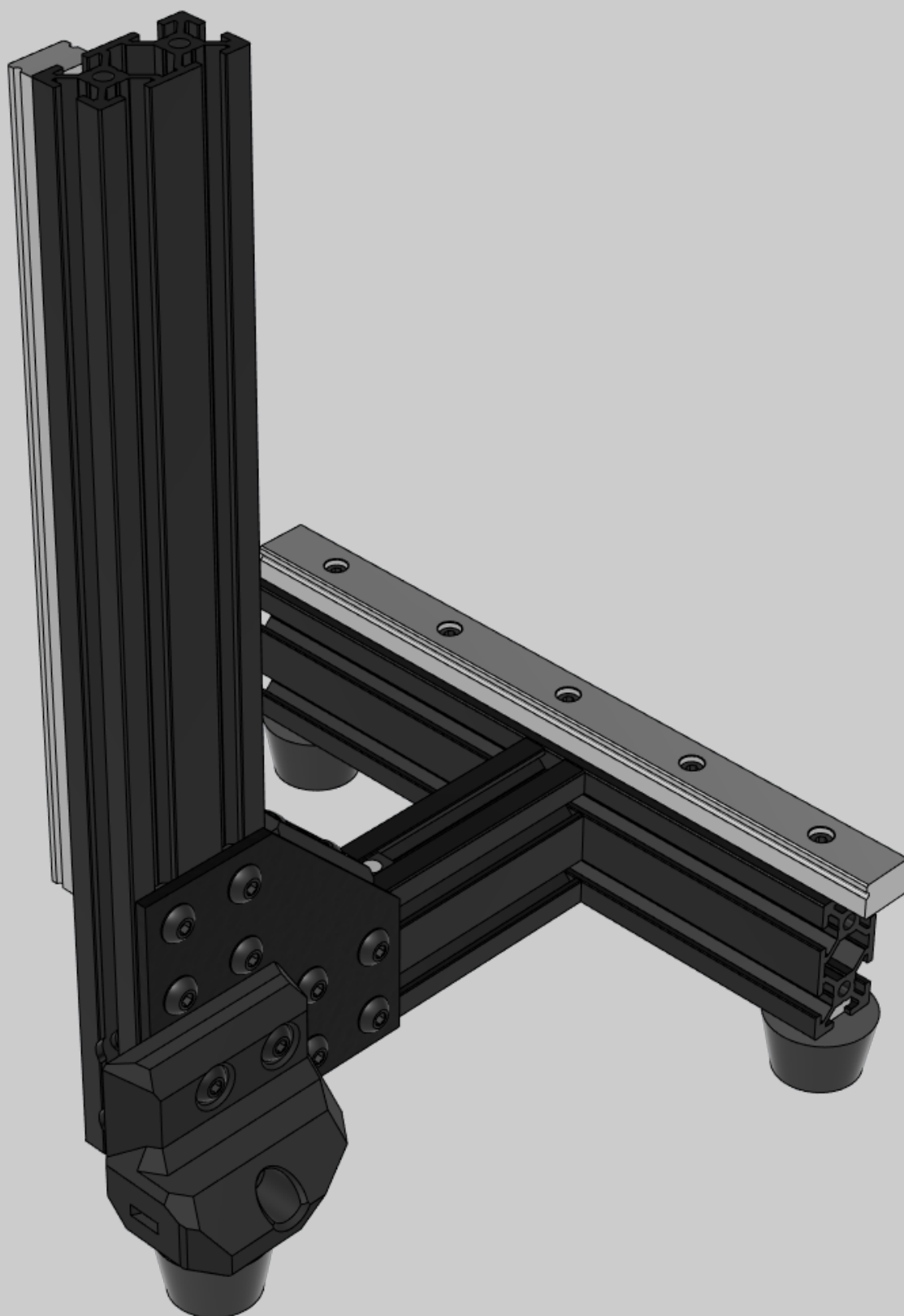
RUBBER FEET (1)

28



29





If you have something that looks like the above picture, congratulations!
you have successfully assembled the frame :)